

Extrusion Auxiliary Services, Inc. Consultant Profile:**Lee Ford**E-mail: leeford54@att.net

With some 30 years of hands on Extrusion experience Lee has become a well recognized resource in the extrusion industry. He has authored several papers on Profile process and Tooling design as well as participating in numerous technical seminars. In addition he owned and operated Extrusion Tooling Inc a custom Profile and Pipe Tooling supplier. The bulk of his career has been spent with companies either in a start up situation or interested in moving to a new level both from a process as well as an operations standpoint. With formal training in Lean Manufacturing principles and techniques such as Kaizen, 5S, ERP, and a well rounded Operations background he is often called on to assist companies attempting to move to a new level in this Lean environment. With a strong process and tooling background coupled with this training he can assist in implementing improvements with a Lean mentality.

Work Experience & Highlights**EAS, Inc****Present***Senior Extrusion Consultant* – Primary consultant for profile, process, and tooling projects.**Enduris Extrusions****2006 – 2008***Tooling Manager* – Responsible for all Tooling operations and personnel for a PVC Building Products manufacturer. Included internal and external (customer owned) tooling manufactured in house.**Epoch Composite Products****2005 – 2006***Extrusion Manger* - Operations and Process Engineering in a 24/7 Wood Composite plant.**Dekko Extrusion, Kendallville, IN****2003 – 2005***Engineering/Operations Manager* - P&L and Engineering responsibility for a custom Profile Extruder. Implemented Lean manufacturing principles for increased profitability.**Kreyenborg Industries, Lawrenceville, GA****2002 – 2003***Technical Manager* - Responsible for North American technical operations including management of a twin screw extrusion compounding lab.**Extrusion Tooling Inc, Cumming, GA****1996 – 2002***President* - Owned and operated a leading Extrusion Tooling Company providing Turnkey Tooling and Process services to the Pipe and Profile Industry.**Panduit Corporation, Cumming, GA****1987 – 1996***Asst. Chief Engineer* - Managed a staff of Engineers for the leading Wiring Accessories Company in the world. Internalized all extruded products and tooling manufacture at 3 plants.**Killion Extruders, Cedar Grove, NJ****1981 – 1987***Process Engineer* - Worked with customers developing new processes and followed orders through including start up.